

## WELDED AUSTENITIC STAINLESS PIPE ASTM A312, A778 (ASME B36.19M, ASME B36.10M)

Nominal Outside Diameter		Outside Diameter MM	Nominal Wall Thickness (MM)				80S
NPS	INCH		SCH-5S	SCH-10S	SCH-20	SCH-40S	
	1/8"	10.80		1.24		1.73	
8	1/4"	13.70	1.24	1.65		2.24	
10	3/8"	17.20	1.24	1.65		2.31	
15	1/2"	21.30	1.65	2.11		2.77	
20	3/4"	26.70	1.65	2.11		2.87	
25	1"	33.40	1.65	2.77		3.38	
32	1 1/4"	42.20	1.65	2.77		3.56	
40	1 1/2"	48.30	1.65	2.77		3.68	5.08
50	2"	60.30	1.65	2.77		3.91	5.54
65	2 1/2"	73.00	2.11	3.05		5.16	
80	3"	88.90	2.11	3.05		5.49	
90	3 1/2"	101.60	2.11	3.05		5.74	
100	4"	114.30	2.11	3.05		6.02	
125	5"	141.30	2.77	3.40		6.55	
150	6"	168.30	2.77	3.40		7.11	
200	8"	219.10	2.77	3.76	6.35	8.18	
250	10"	273.10	3.40	4.19	6.35	9.27	
300	12"	323.90	3.96	4.57	6.35	9.53	
<b>Remark</b>	- Shaded Areas are within Production Range - The Other Nominal Outside Diameter and Wall Thickness Subject To The Approval Of Vendor And Purchaser.						