

## CLAMP SEAL MATERIAL PROPERTIES

PROPERTY	EPDM	TEFLON	BUNA-N	VITON	SILICONE
	40MP-E	40MP-G	40MP-U	40MP-V	40MP-X
Temperature range	-55°C to 150°C	-25°C to 250°C	-40°C to 107°C	-30°C to 250°C	-90°C to 200°C
Acid Resistance	Good-Excellent	Excellent	Good	Good	Good
Alkali Resistance	Good-Excellent	Excellent	Fair-Good	Poor-Good	Poor-Fair
Petroleum Oil Resistance	Poor	Excellent	Excellent	Excellent	Good
Vegetable Oil Resistance	Good (Most)	Excellent	Good	Excellent	Good
Abrasion Resistance	Good-Excellent	Excellent	Good	Good	Good- Excellent
Compression Set: Steam Sterillisation	Good	Cold Flows	Good	Good-Excellent	Good-Excellent

## **AVAILABLE SEAL MATERIAL**

Buna-N (Black or White)				
- Least expensive elastomer gasket - Nitrile compound is very elastic making for a leak proof connection - Good chemical resistance for use with petroleum solvents, alcohol etc.	- 3A qualified - Meets 21CFR 177.2600 - Useful temperature range from (-40°F to 224.6°F) or (-40°C to 107°C)			
Teflon (PTFE)				
<ul> <li>- 3A qualified</li> <li>- Commonly used for food and pharmaceutical applications</li> <li>- Excellent chemical resistance</li> <li>- Not suitable for great temperature fluctuations,</li> <li>- Teflon tends to cold flow and will not return to its original shape.</li> </ul>	- Meets 21CFR 177.2600 - Passes cytotoxicity testing - Pharmaceutical Class VI approved - Useful temperature range from (-22°F to 482°F) or (-30°C to 250°C)			
Silicone (Platinum cured)				
- 3A qualified - Meets 21CFR 177.2600 - Passes cytotoxicity testing	- Pharmaceutical Class VI approved - Useful temperature range from (-130°F to 392°F) or (-90°C to 200°C)			
Silicone (Peroxide cured)				
- 3A qualified - Meets 21CFR 177.2600 - Passes cytotoxicity testing	- Pharmaceutical Class VI approved - Useful temperature range from (-130°F to 392°F) or (-90°C to 200°C)			
Viton (Flourel)				
- 3A qualified - Meets 21CFR 177.2600 - Passes cytotoxicity testing	- Pharmaceutical Class VI approved - Useful temperature range from (-22°F to 482°F) or (-30°C to 250°C)			
EPDM				
- 3A qualified - Meets 21CFR 177.2600 - Passes cytotoxicity testing	- Pharmaceutical Class VI approved - Useful temperature range from ( -67°F to 302°F) or (-55°C to 150°C-)			
Tef Steel				
<ul> <li>Does not cold flow (creep), retains shape and seal properties</li> <li>Excellent chemical resistance</li> <li>Steam resistance</li> </ul>	- 3A qualified - Meets 21CFR 177.2600 - Passes cytotoxicity testing			